LAB23



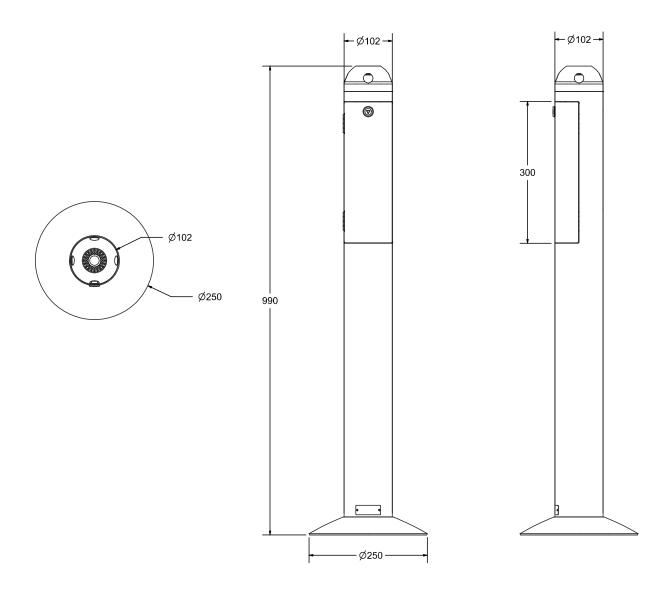
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CIGAR

Max Dimensions:

Height: 990 mm | Tube diameter: 102 mm | Base diameter: 250 mm Tank Height: 270 mm | Tank Diameter: 92 mm | Capacity: 1,4 lt | Weight: 7 kg



Description:

The CIGAR ashtray is made of laser-cut tubular steel of 102x2 mm, H 900 mm.

The upper part of H 53 mm and 15/10 thickness has a hole of 50 mm diam on top, to which a pierced concave steel sheet, with a hole of 20 mm diam, is welded. From the tubular steel of 102 mm diam. a door with a hole 100x300 mm is created through laser-cut and fixed to it through 2 hinges. On the upper and middle part of the door a triangular key lock is placed. Inside the tubular steel a plate of 30/10 thickness is welded and serves as a support of the tank, made in galvanized steel of 10/10 thickness with 90 mm diam. and h. 220 mm. On the lower part of the tubular steel, 10 mm from the edge, a plate, to which a

threaded insert M6 is applied, is welded. The base is made of a steel of 30/10 thickness. For the realization of this product, Steel EN10111DD11 is used and later treated with a cycle of sandblasting, cataphoresis and powder coating. Such cycle is meant to guarantee the protection of the painted products, in an environment of C4 corrosion class, as requested by the UNI regulations EN ISO 12944-2.

The products are eventually polyester-powder coated with RAL colours at choice. The galvanized steel used is steel EN10346DX51D+Z and, unless otherwise stated, is not painted.